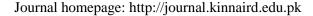


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ROLE OF OXIDANTS IN THE OXIDATIVE COUPLING REACTIONS AND THEIR EXPLOITATION IN THE SPECTROPHOTOMETRIC DETERMINATION OF PHARMACEUTICAL PREPARATIONS

Mansour S. Abdul Galil^{1, 2}, Abdulqawi N.^{1, 2}, Samir Osman M.*^{3, 4}, Mohyeddine Al-qubati ^{4, 5}, Ahmed A. Alsofi ², Mufeed M. Omar²

Article Info

*Corresponding Author Email Id: Samir.qa@just.edu.ye

Abstract

Oxidative coupling reactions are widely employed in chemical and pharmaceutical analyses due to their ability to form colored products through the interaction of oxidizable substrates with oxidizing agents. This work aims to survey the literature on the application of various oxidizing agents in these reactions for colorimetric analysis, focusing on studies published since 2008. Peer-reviewed articles were selected from major chemical databases. The review highlights recent trends in the selection and effectiveness of oxidants used for the qualitative and quantitative determination of pharmaceutical compounds and oxidative elements. Findings indicate growing research interest in this area, with several oxidants demonstrating high sensitivity and selectivity in routine pharmaceutical analysis. This review highlights the significance of oxidative coupling in streamlining analytical procedures and enhancing the efficiency of drug testing methods.

Keywords

Oxidative coupling; pharmaceutical; chemical analyses; spectrophotometry; chromatography



¹Chemistry Department, Faculty of Applied Sciences, Taiz University, Taiz, Yemen

²Faculty of Medical Sciences, AlJanad University for Science & Technology, Taiz, Yemen

^{3*}Physics Department, Faculty of Science, Ibb University, Ibb, Yemen

⁴Engineering Faculty, AlJanad University for Science & Technology, Taiz, Yemen

⁵Physics Department, Faculty of Applied Sciences, Taiz University, Taiz, Yemen

1. Introduction

Due to the medicinal importance of the drug, several methods have been reported for its determination in various matrices, including liquid spectrophotometry, high-performance chromatography (HPLC), flow injection analysis, electroanalytical capillary methods, electrophoresis, voltammetry, and chemiluminescence. However, these methods often require complex and expensive equipment, hazardous solvents, tedious sample preparation procedures, and advanced instrumental expertise (Sujatha, Swami and Venkateshwarlu, 2016; Afify, Abdelsalam and Hadad, 2018; Manasa et al., 2018; Marcel et al., 2018; Battu, Gandu and Nenavathu, 2020; Serra, 2021; Ibrahem and Rashid, 2022; Onikienko et al., 2022). Spectrophotometry remains a more accessible method due to its simplicity, low cost, and availability in basic laboratories. However, it has limitations, such as a narrow linearity range, the need for heating or extraction, and sometimes the low stability of the colored products formed. Oxidative coupling reactions have gained attention for their utility in determining pharmaceutical compounds oxidizable metals. Literature reports describe them as simple, green, rapid, and highly sensitive under optimal conditions. The mechanism involves oxidation of a chromogenic ligand to an electrophilic intermediate, which then couples with the analyte to form a measurable colored product. This reaction may occur in acidic or alkaline media and sometimes requires hydrolysis steps, as shown in Figure 1 (M. J. Ahmed and H. H. Abdullah, 2018).

Figure: 1 Example(M. J. Ahmed and H. H. Abdullah, 2018)

(2-((3H-phenothiazin-3-ylidene)amino)-5-chlorophenyl)(phenyl)methanone

To the best of our knowledge, no comprehensive review has been published since 2008 focusing on the role of oxidizing agents in oxidative coupling reactions within spectrophotometric analysis of pharmaceuticals. Therefore, this review aims to address this gap by exploring the types, functions, and applications of oxidants in such reactions. These approaches offer fast, efficient, and environmentally friendly alternatives for drug analysis, particularly important in today's evolving scientific and regulatory landscape.

2. Review Methodology

2.1. Inclusion Criteria

Studies were included in this review if they met the following criteria:

- Study Design: Experimental studies, observational studies, and systematic reviews involving oxidative coupling reactions in pharmaceutical analyses.
- Pharmaceutical Focus: Research involving pharmaceutical preparations analyzed using spectrophotometric methods or oxidative coupling reactions.
- Oxidizing Agents: Studies that examined oxidants such as ferric chloride, potassium periodate, and ammonium ceric sulfate in analytical procedures.
- Time Frame: Publications from 2008 to 2025.
- Language: Articles published in English or Arabic.
- Accessibility: Only studies with full-text availability were considered to ensure comprehensive evaluation.

2.2. Exclusion Criteria

The following types of studies were excluded:

- Irrelevant Scope: Studies not specifically addressing oxidative coupling reactions or spectrophotometric pharmaceutical analysis.
- Narrative Reviews: General review articles lacking original data or analysis.

- Animal Studies: Studies involving animal models unless directly relevant to pharmaceutical assay techniques.
- Obsolete Techniques: Research using outdated oxidizing agents or non-current methodologies.

2.3. Databases and Sources

The literature search was conducted using the following databases:

- PubMed: Articles focused on pharmaceutical analysis and oxidative reactions.
- Scopus: Systematic reviews and experimental studies in chemical and pharmaceutical sciences.
- ScienceDirect: Research on spectrophotometric techniques and drug analysis.
- Google Scholar: Additional resources from broader and non-traditional academic outlets.

2.4. Searching Keywords:

Oxidative Coupling Reactions, Spectrophotometric Pharmaceutical Analysis, Oxidizing Agents in Pharmaceutical Analysis, Pharmaceutical Preparations Determination, Ferric Chloride in Pharmaceutical Analysis, Chromogenic Compounds in Pharmaceutical Tests, Oxidative Reactions Determination. in Drug **MBTH** Coupling Reagents, Sodium Periodate in Pharmaceutical Assays, Green Analytical Methods in Pharmaceutical Testing.

2.5. Search Strategy

2.5.1. Boolean Operators

- AND was used to combine key concepts (e.g.,
 "Oxidative Coupling Reactions" AND
 "Pharmaceutical Preparations" AND
 "Spectrophotometric").
- OR was used to expand the search with synonyms (e.g., "Ferric Chloride" OR

"Potassium Ferricyanide" OR "Ammonium Ceric Sulfate").

• NOT was applied to exclude unrelated studies (e.g., "Spectrophotometric" NOT "Animal Studies").

2.5.2. Search Phrases

The search included phrases such as:

- "Oxidative Coupling Reactions in Pharmaceutical Determination"
- "Spectrophotometric determination of drugs using oxidative agents"
- "Role of oxidants in pharmaceutical analysis"
- "Oxidizing agents in spectrophotometric methods"
- "Oxidative coupling reaction for drug analysis"

2.5.3. Filters

The following filters were applied during the database searches:

- Publication Years: 2008–2025
- Article Types: Research articles and systematic reviews
- Language: English and Arabic

3. Applications

There are many pharmaceuticals that were quantified spectrophotometrically, and some of them can be listed as follows:

3.1. Pharmaceuticals Determined by Oxidative Coupling Reagents:

Oxidative coupling reactions have proven to be highly effective in the spectrophotometric determination of a broad range of pharmaceuticals across various therapeutic categories. Antibiotics tetracycline, procaine penicillin, such as nitrofurantoin. sulfamerazine, and sulfamethoxazole (SMX), which are widely used to treat bacterial infections including urinary tract infections, have been quantified using this approach (Hadi, 2008; Al-Kalissy and Mohammed, 2017; Hadi and Mouayed, 2017; AL-Okab, Mansour and Ahmed, 2018; Humeidy, 2019). Antiviral drugs, particularly Tenofovir disoproxil fumarate, essential in HIV therapy, have also been effectively analyzed using oxidative coupling (Varsha et al., 2015). This method extends to cardiovascular and respiratory therapeutics as well. Tadalafil, prescribed for erectile dysfunction and pulmonary hypertension, and methyldopa, an antihypertensive catecholamine derivative, have both been successfully assessed via oxidative pathways (Pani Kumar et al., 2013; Ghaib Allah, Ahmed and Tapabashi, 2022; Shakkor, Mohammed and Shakor, 2022; Shehab and Mohammed, 2022). Bronchodilators such as salbutamol sulfate and nasal decongestants like phenylephrine hydrochloride (PEH) have also been evaluated spectrophotometrically (Abdoon and Yahyaa, 2020; Ahmed, Anwar and Hattab, 2020). Oxidative coupling techniques have been utilized in the quantification of drugs for chronic conditions and systemic diseases. These include mesalazine, used for inflammatory bowel disease; saxagliptin (Onglyza), an antidiabetic agent; and mefenamic acid, indicated for musculoskeletal pain and inflammation (Al Abachi and Hadi, 2014; Gurrala et al., 2022; Shehab and Mohammed, 2022). Likewise, antiepileptics such as carbamazepine, psychiatric drugs like chlorpromazine and chlordiazepoxide, and antianxiety agents from the benzodiazepine class have been determined using oxidative coupling methodologies (Fadhel, Abdulla and Sulaiman, 2016; T Humeidy, 2016; M. J. Ahmed and H. H. Abdullah, 2018). The method also encompasses

antiparasitic, antiviral, and gastrointestinal medications. Mebendazole, an effective broadspectrum anthelmintic; loperamide hydrochloride, used as an antidiarrheal; and lamivudine, which targets both HIV and hepatitis B, have all been accurately analyzed using this technique (Rahul, Gurupadayya and Anil, 2011; Babu et al., 2012; Shehab, Mohammed and Mahmood, 2021; Al-Shaker, Mohammed and Abdalkader, 2022). Additional applications include antipyretics like naproxen, NSAIDs such as tenoxicam and meloxicam, and oxyphedrine, a vasodilator used to manage coronary artery conditions (J. Mythri, B.S.Anusha, 2014; Mallikarjuna Rao and Gowrisankar, 2016; Hasan and Bakir, 2021). Furthermore. oxidative coupling instrumental in the analysis of compounds like raloxifene hydrochloride (RLX), used osteoporosis and breast cancer prevention in postmenopausal women, and metadoxine, a hepatoprotective agent effective in early-stage liver disease (Kalyanaramu and Raghubabu, 2011; Unnisa et al., 2011). Antihistamines such as loratadine, indicated for allergic rhinitis and urticaria, also fall within the range of compounds studied this using approach (Suiatha. Balmuralikrishna and Ramesh Raju, 2014). The oxidative coupling method offers significant advantages that make it highly attractive for pharmaceutical analysis. It is notably sensitive, allowing for the detection of minute drug concentrations an essential feature for quality control and pharmacokinetic studies (M. J. Ahmed and H. H. Abdullah, 2018). The methodology is also straightforward, minimizing the need for elaborate sample preparation, and is highly adaptable in basic laboratory settings (M. J. Ahmed

and H. H. Abdullah, 2018). Its cost-effectiveness further adds to its appeal, especially in comparison to high-end techniques like HPLC. Rapid execution and environmentally benign conditions make it an exemplary tool in green analytical chemistry. Nevertheless, the technique is not without limitations. Instability of the colored reaction products can impair measurement accuracy, and complex sample matrices may introduce interfering substances that compromise selectivity (Qi et al., 2020; Zhang et al., 2020). Furthermore, the typically narrow linearity range restricts its applicability for samples with higher analyte concentrations (M. J. Ahmed and H. H. Abdullah, 2018). To ensure analytical reliability, these challenges necessitate meticulous optimization of reaction conditions and appropriate method validation.

3.2. Oxidizing Agents in Oxidative Coupling Reactions

Oxidizing agents play a pivotal role in oxidative coupling reactions, acting as initiators that convert chromogenic reagents into reactive intermediates capable of forming colored complexes with target pharmaceutical compounds. Their selection has a critical influence on the sensitivity, specificity, and applicability of spectrophotometric methods. The most prominent and effective oxidants employed in this analytical context are discussed below.

3.2.1. Ferric Chloride and Related Iron-Based Oxidants

Ferric chloride has demonstrated exceptional oxidative strength, particularly in combination with coupling agents like MBTH (3-methylbenzothiazolinone hydrazone), facilitating the accurate spectrophotometric analysis of various pharmaceuticals. Its versatility is highlighted

through its pairing with different ligands, including MPDA and 4AP, which broaden its applicability across numerous drug classes. Additionally, ferric ion in the form of sulfate has been employed in the

oxidation of paracetamol, enabling further reaction with nitroso-R-salt for quantitative analysis. The mechanisms and compound-specific details are provided in Tables 1–3.

Table 1: Role of an oxidant (ferric chloride) in coupling agent, MBTH, reactions.

	Table 1: Role of an oxidant (ferric chloride) in			
No	Drug Concentration range μg/mL	Mechanism	pН	Ref.
1	1. $R = N - NH_2$ $\xrightarrow{FeCl_3}$ $R - N = NH$ electrophilic intermoder $R = R - N = NH$ $R_1 - NH - R_2 - R_1 - NH^{\frac{1}{2}}$ $R = R_1 - NH^{\frac{1}{2}$			
	Saxagliptin in 0.01-0.25			(Gurrala et
	pharmaceutical			al., 2022)
	formulation			
2	1. $R = N - NH_2$ $-2e,-H^+$ $R - N = NH$ electrophilic int $R = N - NH$ $R - N = $	N N		
	Ulipristal acetate 6.25 – 37.50	κ ₁		(Gorumutc
	present in bulk			hu and ,
	and Tablet			Venkata
	formulation			Nadh
	Tormulation			Ratnakara m, 2019)
3	MBTH	d ic intermediate		
	2. $R^+N \longrightarrow NH + R_1NH_2 \xrightarrow{pH=4} R_1NH_2$	H-NH-N===R		
		n colored species		
	Azacitidine in 10 - 35		Acidic	(Ramachan
	pharmaceutical			dra and
	formulations and			Naidu,
	blood			2018)

2013)

R=N-NH₂
$$\frac{\text{FeCl}_3}{\text{-2e,-H}^+}$$
 R=N-NH⁺ electrophilic intermediate

+
R=N-NH₂ $\frac{\text{FeCl}_3}{\text{-2e,-H}^+}$ R=N-N+

Raloxifene R=N-N-R

Raloxifene R=R

Raloxifene (Kalyanara mu and Raghubabu

, 2011)

2011)

13
$$R = N-NH_2$$
 FeCl₃ $R = N-NH^+$ electrophilic intermediate

MBTH

R = N-NH^+

electrophilic intermediate

R-N = N-NH-R₁

green colored chromogen

Lamuvidine 1-8 (Reddy, (LMV) Gurupaday ya and Kumar,

15
$$R = N-NH_2$$
 FeCl₃ $R^+N = NH$ electrophilic intermediate OCH₃ R_1 R_1 R_1 R_2 R_3 R_4 R_4 R_4 R_4 R_4 R_5 R_4 R_5 R_4 R_5 R_5 R_6 R_7 R_8 R_8

Metadoxine 2-10 - (Unnisa *et* (MTD), 5-oxo-L- *al.*, 2011) proline compound

16
$$R = N \cdot NH_2$$
 FeCl₃ $R^{+}N = NH$ electrophilic intermediate

Ceftazidime

 $R \cdot NH_2$
 $R \cdot NH_2$
 $R \cdot NH_2$
 $R \cdot NH_2$

Ceftazidime

 $R \cdot NH_2$
 $R \cdot NH_2$
 $R \cdot NH_2$
 $R \cdot NH_2$

Relation intermediate

 $R \cdot N = NH$
 $R \cdot N = NH$

Table 2: Role of an oxidant (potassium or sodium ferricyanide) in oxidative coupling reactions.

No	Drug	Concent	Mechanism	pН	Ref.
		ration			
		range			
1	$R = N-NH_2$	FeCl ₃ -2e,-H ⁺	R ⁺ N ====NH electrophilic intermediate +	,	⋜₁
	$ m RNH_2$ 4AAP	HO + Amoxi	$\frac{K_3 Fe(CN)_6}{basic} = R-N =$,
	Amoxicillin	5-100 μg/L		Basic	(Aljeboree and Alshirifi, 2019)

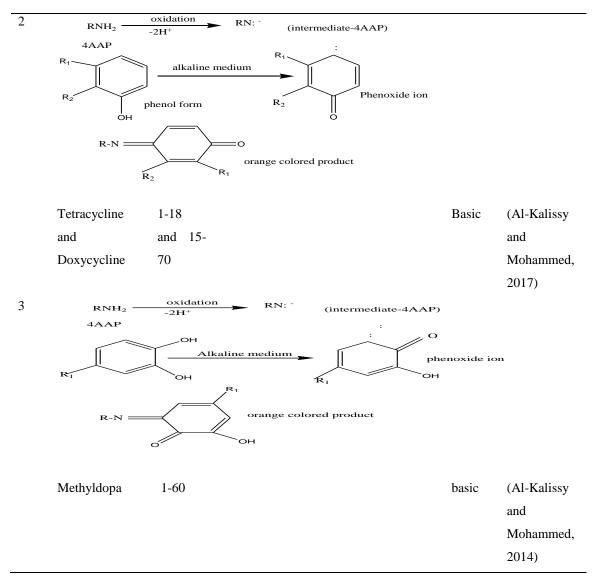


Table 3: Role of the oxidants, ferric chloride and ferric sulfate, in the reactions.

No	Drug	Concentratio	Mechanism	pН	Ref.
		n range			
1	MPDA -	2e	disconnectionation III III		
	Personnel or	(M-Despoyultonedamine)	- No Constitution (Institution)		
	Paracetemol	0.189-3.78		basic	(Altahir and
					Shakir,
					2023)

2 paracetamol +
$$Fe^{3+}$$
 oxidized product + Fe^{2+}

NaO₃S Nitroso-R salt green colored product

Paracetamol
$$0.1-2.0$$
 - (Sinan and SS, 2009)

3.2.2. Periodate and Iodate Compounds

Sodium periodate, potassium periodate, and potassium iodate are among the most powerful and widely adopted oxidizing agents in oxidative coupling chemistry. Their high redox potential makes them ideal for activating a range of chromogenic reagents. These agents have been

used effectively with coupling partners such as N,N-dimethyl-p-phenylenediamine dihydrochloride, MBTH, 2,6-diaminopyridine, and 2,4-dinitrophenylhydrazine (DNP) to determine numerous drug compounds with high sensitivity. The corresponding applications are compiled in Table 4.

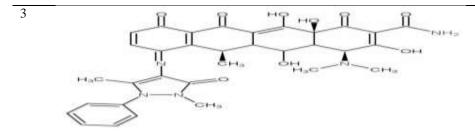
Table 4: Role of oxidants (sodium and potassium periodate or potassium iodate) in the oxidative coupling reactions.

No Drug Concentratio Mechanism pН Ref. range, $\mu g/mL$ 1 HO' KIO₃ RNH₂ red product HÓ SAL AMP

Salbutamol sulfate (SAL) 2–32 - (Abdoon and Yahyaa,

2020)

2 Salbutamol sulphate 0.2-16 Not found basic (Al-Safar and Al-Enizzi, 2022)



Doxycycline 5 - 110 basic (Khalaf and Othman,

2022)

4 $\frac{Me}{NH_2}$ $\frac{O}{NH_2}$ $\frac{H^{\dagger}}{NH_2}$ $\frac{N}{N}$ $\frac{N}{N}$

(Shakkor,

Mohammed and Shakor,

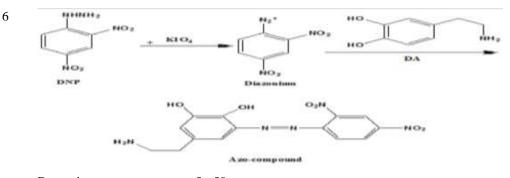
2022)

5 Carvedilol 5-35 Not found

Buffer (Abduljabba

sol. r and Ali,

2022)



Dopamine, 5 - 50 basic (Ramadan,

Almasri and Khayal,

2020)

Mesalazine 0.4-12

8 Azithromycin (AZT) 3- 44

Not reported

basic (Salih, 2020)

acidic (Hussein,

Abdulrahma

n and

Raheem, 2020)

9 HO
$$R1$$
 HO NR_1 $+$ RNH_2 KIO_4

Methyldopa (MDP) 2 - 24

- (Humeidy,

Salman and

Hashim,

2020).

Dopamine (DA), 5 - 50

basic (Ramadan,

Almasri and

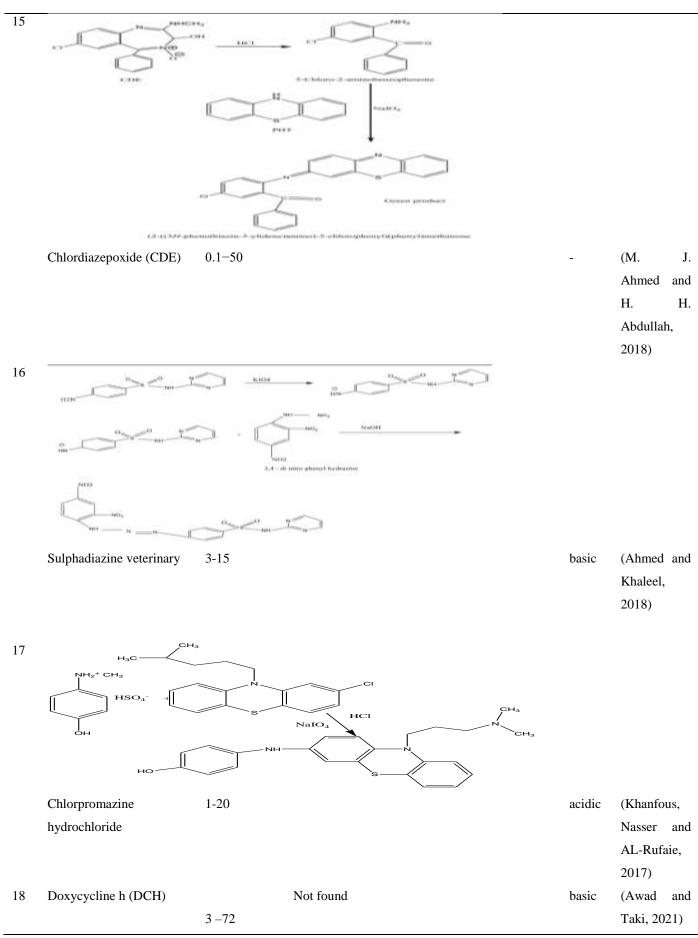
Khayal,

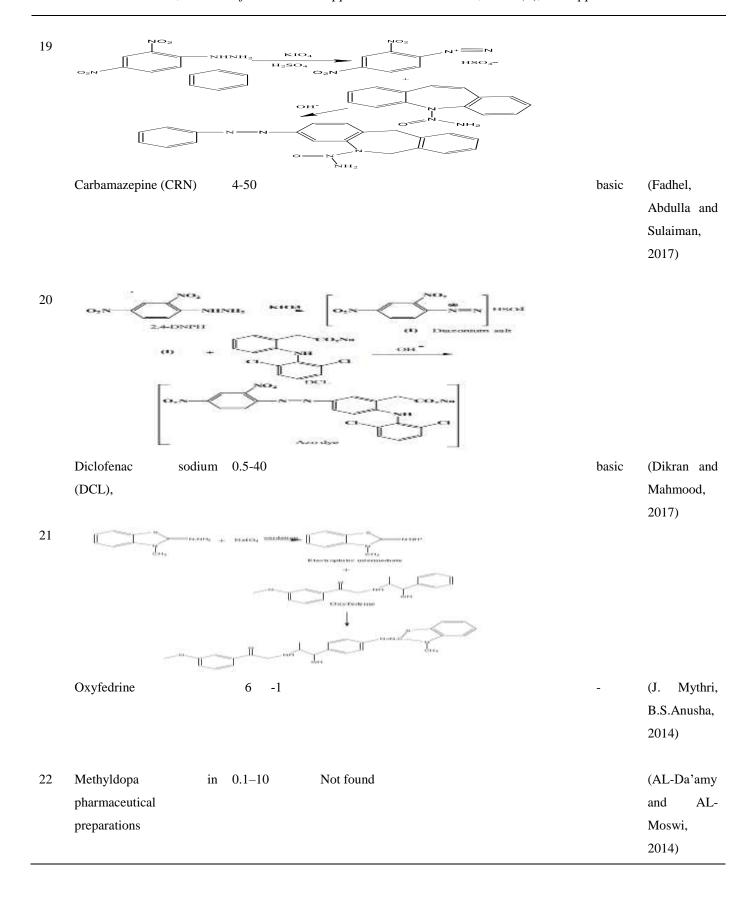
2020)

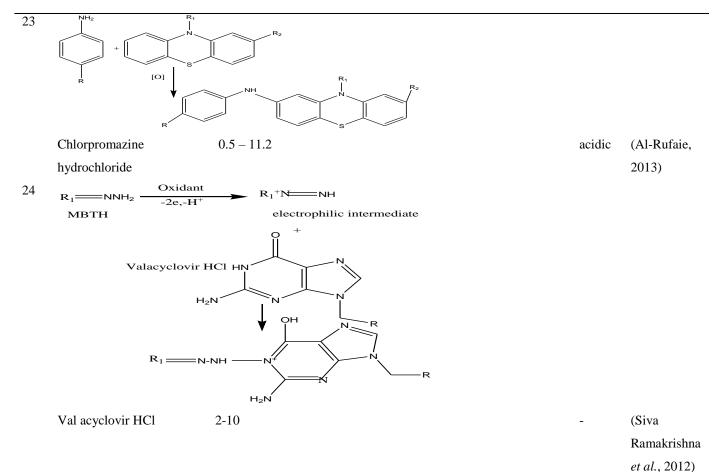
Phenylephrine 4 - 22

basic (Ahmed,

Anwar and Hattab, 2020) 12 (Al-rashidy Chlorpromazine 5-40 acidic and Shareef, hydrochloride (CPZ) 2019) 13 2,6-DHBA wine-red color Mesalazine 0.5-12.5 Basic (Aziz and Sultan, 2019) 14 Sulfamerazine (SMZ) 2.5-55 (Humeidy, basic 2019)







3.2.3. N-Bromosuccinimide and Chlorosuccinimide

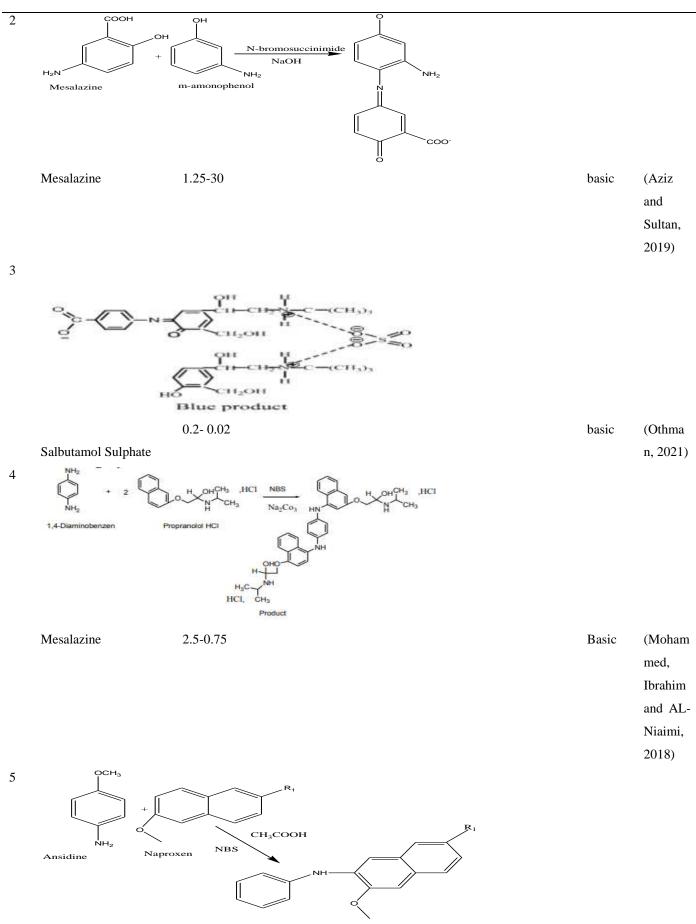
Both N-bromosuccinimide (NBS) and N-chlorosuccinimide (NCS) have proven to be highly effective halogen-based oxidants in oxidative coupling reactions. These agents facilitate the

detection of various pharmaceuticals by enabling coupling with agents such as 1,4-diaminobenzene, m-aminophenol, p-aminobenzoic acid (PABA), and aniline derivatives like ansidine and CB. Their successful implementation in spectrophotometric protocols is summarized in Table 5.

Table 5: Role of oxidants (N-bromosuccinimide and N-chlorosuccinimide) in the oxidative coupling reactions.

N-

No	Drug	Concentration range	Mechanism	pН	Ref.
1	CTZ solution (A) and CTZ solution (B)	Not reported	Not reported	Acidic	(Hasan and Bakir, 2021)



Naproxen 1-28 mg/mL acidic (Nasser, Atiya and

Baker, 2017)

3.2.4. Ammonium Ceric Sulfate

hydrochloride

(TFPH)

Ammonium ceric sulfate is one of the most reliable and stable oxidants used in analytical chemistry. Its consistent oxidative power has been utilized to develop robust spectrophotometric methods involving a wide array of coupling agents,

including sulphanilic acid, p-bromoaniline, 5-diaminonaphthalene, MBTH, and p-nitroaniline.

These combinations have enabled precise quantification of diverse pharmaceuticals, as detailed in Table 6.

Table 6: Role of oxidant (Ammonium ceric sulfate) in the oxidative coupling reactions. Mechanism No Drug Concentration рΗ Ref. range, µg/mL 1 NH_2 $(NH_4)_2[Ce(NQ_3)_6].$ RNH_2 Methyldopa Ν̈́Η₂ Methyldopa (Ghaib 5.4 - 39.6acidic Allah, Ahmed and Tapabashi, 2022) 2 Chlorpromazine 12 - 46 acidic (Anwar, 2018) Hydrochloride 3 Violet dye 0.5 - 20Trifluoperazine (Abdurahman

and Mahmoud,

2016)

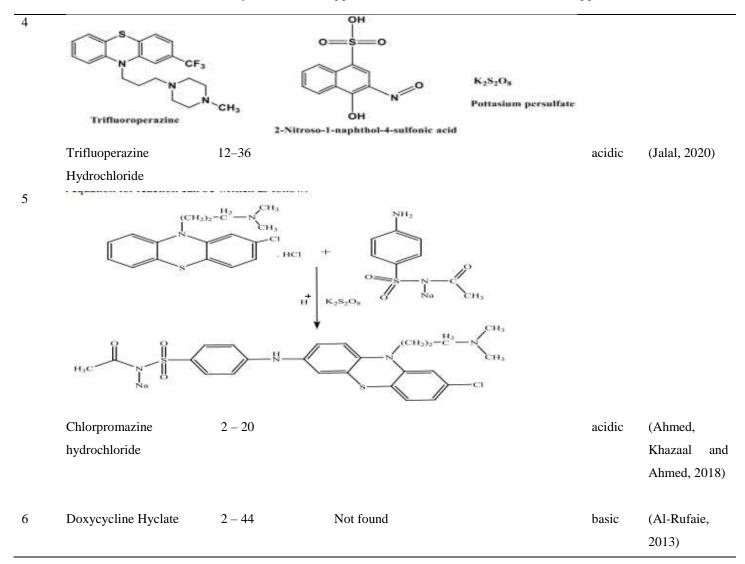
3.2.5. Persulfate Compounds

Ammonium, potassium, and sodium persulfate salts are strong inorganic oxidizers with significant analytical potential due to their high oxidation potentials and stability. Persulfate ions have been widely used in oxidative coupling with ligands such as 2-nitroso-1-naphthol-4-sulfonic acid,

mesalazine (MES), 4-(methylamino)phenol sulfate (Metol), sodium sulphacetamide, and 1-naphthylamine-4-sulfonic acid. These methods provide reliable and reproducible quantification of pharmaceutical analytes, as presented in Table 7 (Reisner, 2016).

Table 7: Role of oxidant (persulfate compounds) in the oxidative coupling reactions.

No	Drug	Concentration	Mechanism	pН	Ref.
		range, μg/ml			
1	Dopamine (DM)	2.7 -31.25		basic	(Nejres and
					Najem, 2023)
2	NH ₂ SO ₃ H	DH R	K ₂ S ₂ O ₈ Na ₂ CO ₃ SO ₃ H		
	Salbutamol, 4-[2-(te	rt- 5–23		Basic	(Hussein,
	butylamino)-1-				Ahmed and
	hydroxyethyl]-2-				Mohammed,
	(hydroxymethyl) pheno	ol			2021)



3.2.6. Potassium Dichromate

Potassium dichromate, especially under acidic conditions, acts as a powerful oxidizing agent suitable for spectrophotometric analysis. It has been successfully used to oxidize pharmaceutical preparations and facilitate coupling with agents such as phenothiazine and pyrocatechol. The analytical applications and compound details are summarized in Table 8.

Table 8: Role of the oxidant, potassium dichromate, in the oxidative coupling reactions

No	Drug	Concentration	Mechanism	pН	Ref.
		range			
1		10	F		
	e Al	**	Phenolinicos		
	10]](11)		PH H P		

	,	J	11	, (, , 11		
	Carvedilol	1 to 12 mg/mL.			acidic	(Mohammed
						, Omar and
						Shihab,
						2022)
2	Mebendazole	4-140	Not found		-	(Al-Shaker,
						Mohammed
						and
						Abdalkader,
						2022)
3	Step one:					
	S -	tol Tol	SOH			
	Phenothiazine	3. hvdrox	N xy phenothiazine			
			,			
	N S OH		I'm I OH			
	3- hydroxy phenothia	izine 3,7-dihydr	oxyphenothiazine			
	step two:					
	Oxidized form of phenoth	+ cazine Lo	рН			
	Loperamide hydrochloride	0.8 - 40			-	(Shehab,
	(LopH)					Mohammed
						and
						Mahmood,
						2021)
4	HO LO	K₂CiO₄	O C C C C C C C C C C C C C C C C C C C			
	о + н ₂ N	— Ar ———	STI NH			
	Mesalazine	(0.4-10 mg/mL.			Acidic	(Shihab,
						2011)

3.2.7. Copper Sulfate

Though less frequently employed, copper sulfate has shown potential as an alternative oxidizing agent in oxidative coupling methods. Its application has been demonstrated in reactions involving coupling agents such as terephthalic acid and 4-aminoantipyrine (4-AAP). These methods, while limited in prevalence, offer additional avenues for drug determination and are documented in Table 9, with contributions primarily from Reem A. Al-Luhaiby and colleagues (Al-Luhaiby and Shehab, 2022).

Table 9: Role of the oxidant, copper sulfate, in the oxidative coupling reactions

	Ta	ble 9: Role of the ox	sidant, copper sulfate, in the oxidative couplin	g reactions	
No	Drug	Concentration	Mechanism	pН	Ref.
		range, μg/mL			
1		HN NH	2		
	HO、	,R			
		+ 2	NO_2 2,4-diminophenylhydrazine		
		+ -			
	HO Methyldopa. N	$\bigcup_{O_2} \qquad \bigvee_{NO_2}$	KIO _{4,} HCl		
	Memyraspan		* /=-<	_	
		N==N -	\sim \sim \sim \sim \sim		_
	NO ₂		но		\mathcal{O}_2
	Methyldopa.	1-30	OH	acidic	(AL-ghanam and AL-
	wiedrytaopa.	1 30		aciaic	Enizzi, 2022)
2	Resorcinol	4-18	Not found	basic	(Al-Luhaiby and
2	Resoremor	110	100 found	busic	Shehab, 2022)
3			R_1		Sileiluo, 2022)
J	N	CH₃			
	R-NH ₂ +	OH ⁻ , Cu	2+ R-N N		
	4 AAn	Ň			
	\mathbf{K}_1	Thiamine	N		
		H ₂	`CH₃		
	Thiamine	0.2-18		basic	(Al-Luhaiby and Al-
	hydrochloride				Enizzi, 2020)
4	Isomers of aminophe	nol in the presence of	of Cu ²⁺ and OH ⁻ and 2 moles of 4-AAP, the dy	e is	
		٩-		12 1	H ₃ C ₁
	ĺ	NH ₂ H ₃	C N	N	N-N-Ph
	H ₃ C N	/ o=	H ₃ C		H ₃ C O
	O CH ₃	-z=	N CH ₃ NH ₂ NH ₂	NH ₂	
	Ph H ₃ C	N-CH₃	0 N N C		
		−N Ph	H ₃ C N CH ₃ Ph		
		420	Ph		
	Aminophenol	1-20, 1-24, and 1-	-	basic	(Al-Luhaiby and Al-
	isomers (o-	7		-	Enizzi, 2020)
	aminophenol, m-				,,
	aminophenol and p-				
	animophenor and p				

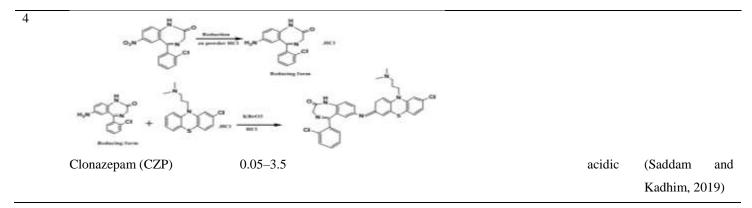
aminophenol).

3.2.8. Other Oxidizing Agents

In addition to the commonly used oxidants, several lesser-known agents have been occasionally employed in oxidative coupling reactions. These include ammonium vanadate, atmospheric oxygen, and potassium bromate. Though rare, their usage with specific coupling agents such as 2,5-dimethoxyaniline, methyldopa, chlorpromazine hydrochloride (CPZ.HCl), and phenylephrine hydrochloride has been reported and summarized in Table 10.

Table 10: Role of some oxidants, rarely used, in the oxidative coupling reactions

No	Drug	Concentration	Mechanism	pН	Ref.
	C	range, μg/mL		1	
1	Bedauti Za previder 1 - phonyl intracepres 1 - phonyl intracepres HO HO HO HO HO HO HO HO HO H				
	Medicing form Phenylopt		Codoured-product		OMALE
	Benzodiazepine Drugs			-	(Mahdi and
	(Clonazepam and Nitrazepam)				Kadim, 2018)
2	CPZ + 2,5-dimethoxyaniline meta-	vanadate,2H ⁺ NH OCH ₃	N CI		
	Chlorpromazine	0.05–14		acidic	(Ali and
	hydrochloride (CPZ)				Kadhim, 2016)
3	heat,H ⁺	NaOH H			
	Paracetamol	10–100		basic	(Thanoon,
					Raheed and
					Hasan, 2021)



3.3. Determination of oxidants by oxidative coupling:

The role of oxidizing agents was not limited to the determination of pharmaceutical preparations by oxidative coupling reactions, but rather, such reactions were exploited in the spectrophotometric determination of these agents. It is possible to review these agents that were estimated using the coupling agents, phenoxazine (PNZ), 10, 11-dihydro-5-H-dibenzo [b, f] azepine (IDB), and imipramine hydrochloride (IPH), as shown in Table 11.

Table 11: Using some oxidative coupling reactions for the determination of oxidants

No	Oxidant, oxidized	Concentration	Mechanism	pН	Ref.
	compound	range, μg/mL			
1	Iron(III) in environmenta	0.31-1.2121	Not found	acidic	(Al Okab
	water and soil samples, 2	- and			and Galil,
	amino-2',5-	0.42-1.41			2012)
	dichlorobenzophenone				
	(MCB) or 2-amino-5				
	chloro-2'-				
	fluorobenzophenone				
	(MFB)				
2	Thallium (III) in Water	0.1-4	The mechanism is shown as (P Nagaraja	acidic	(Padmaraj
	and Urine Samples, 2		et al., 2009)		aiah
	hydrazono-3-methyl-2,3-				Nagaraja
	dihydrobenzo[d]thiazole				et al.,
	hydrochloride,				2009)
	(MBTH)				

Enas Samer Thanoon *et al.* were able to estimate paracetamol in drug formulations indirectly through the hydrolysis of this drug, resulting in paminophenol, which was oxidized by dissolved

oxygen to benzoquinoneimine. This product, in turn, reacted in the basic medium with methyldopa to produce a highly stable indophenol dye, as shown in Figure 1 below.

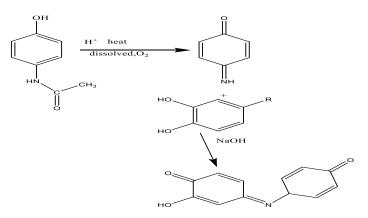


Figure 1: proposed mechanism for reacting the drug after hydrolysis process

Moreover, the role of nanoparticles cannot be overlooked, as they were used in the determination of hydrogen peroxide using pyrocatechol and MBTH. In this method, percatechol was oxidized by hydrogen peroxide in the presence of Fe₂O₃

nanoparticles(Chamaraja, 2017), producing quinone, which in turn couples with MBTH, forming an intense red complex that can be measured at a maximum wavelength of 510 nm, as shown in Figure 2.

Figure 2: The role of Fe₂O₃ nanoparticles in the oxidation of Pyrocatechol

3.4. Potential Limitations

Spectrophotometric determination of oxidants via oxidative coupling reactions presents several limitations. Interference from coexisting oxidants hinder accurate quantification, can necessitating additional sample purification steps (Al Okab and Galil, 2012). Furthermore, the specificity of these reactions is sometimes inadequate, resulting in cross-reactivity with structurally similar compounds (Gurrala et al., 2022). The instability of oxidized intermediates poses another challenge, as degradation over time may compromise measurement accuracy (M. J. Ahmed and H. H. Abdullah, 2018). In many cases, the method exhibits a narrow detection range, limiting its applicability to specific concentration thresholds 2018). (Ahmed, Additionally, fluctuations in experimental parameters such as pH and temperature negatively impact can reproducibility (Singh et al., 2021). These challenges highlight the importance of method optimization and stringent control of analytical conditions to ensure reliability. Among the oxidizing agents examined, ferric chloride and potassium periodate were the most commonly utilized, owing to their high oxidation potential and broad compatibility with various chromogenic ligands. Conversely, agents like copper sulfate and ammonium vanadate were employed in fewer studies, likely due to lower reactivity or insufficient validation for pharmaceutical applications. These findings underscore the need for systematic comparative studies to evaluate the trade-offs among reactivity, stability, and selectivity in choosing suitable oxidants for spectrophotometric analyses.

4. Conclusion

This comprehensive review has demonstrated the significant role that oxidizing agents play in the determination spectrophotometric of pharmaceutical compounds via oxidative coupling reactions. A wide range of oxidants has been successfully employed, with most reactions occurring under mild conditions, notably at room temperature, which enhances operational simplicity. Despite these advantages, certain limitations were observed, including narrow linear ranges in some methods and the need for pH

adjustment in specific cases, which may complicate the analysis. Nevertheless, the methods exhibit commendable sensitivity and acceptable selectivity, rendering them suitable for routine pharmaceutical analysis. Moreover, the reactions are generally environmentally benign and free from hazardous reagents, aligning with green analytical chemistry principles. The stability of the colored complexes was generally sufficient for accurate quantification. A key finding is that the presence of an amine group or an additional reactive site in the drug molecule is often essential for successful coupling. Overall, oxidative coupling reactions present a promising, efficient, and sustainable approach to pharmaceutical analysis, though further optimization and standardization are recommended to enhance robustness and broaden applicability.

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